

# Clover-grass protein by bio-refining: nutrient composition and shelf life

#### Problem

Alternative protein sources can increase the use of locally produced protein, supporting the transition to 100% organic feeding. Clover-grass concentrate has a high protein content with a good amino acid profile for poultry. It is necessary to dry the green protein paste to maintain a good quality, but the drying process is expensive.

#### Solution

Anaerobic storage of fresh green protein, it's nutritional value and shelf life were measured over 6 months. Measures included pH, bacteria concentration of lactic acid bacteria and coliform bacteria, short chain fatty acids, dry matter (DM) and ash content, nitrogen and amino acids. Time intervals: 0, 0.5, 1, 2, 3, 4, 5 and 6 months after harvest. Additional effects of temperature (24°C and 4°C) and added lactic acid bacteria were also tested

#### Benefits

Green protein can substantially increase the proportion of locally produced protein used in animal feed, reducing imports of soy-based protein sources. Green protein concentrate contains a high protein and amino acid content. Storage of the green protein preserves protein quality and extends its value as a feed source. Anaerobic storage on farm would be much cheaper than drying.

# **Practical recommendation**

 Protein content of the green protein concentrate was 48.5% DM on the day of harvest and the methionine (10.8g/kg DM) and lysine content (31.4g/kg DM) was optimal for both poultry and pigs.

# **Applicability box**

#### Theme

Layers, Feeding, Processing and handling of harvested feed

#### Context

Temperate climate, Middle and Northern Europe. Clover grass concentrate as a protein source for poultry and methods to store the green protein during winter.

#### **Application time**

Possible all year round if the protein paste is stored under optimal conditions to maintain a good quality.

#### **Required time**

Harvest time of clover grass between May and September, and processed in a bio-refining plant, dried and stored.

#### Period of impact

Potential to be used for feeding monogastrics all year if available. If not dried, the protein paste can be stored in closed containers at cool conditions for a shorter period.

#### Equipment

Machinery required for harvest of green material (clover/grass/ alfalfa) and for transportation to a bio-refinery plant, drying and storage facilities.

# Best in

Green protein can be used in feed for monogastrics as a source with a high protein content and optimal amino acid profile. It is good to use in crop rotation.

- Dry matter, ash, protein (Figure 1) and amino acid (Figures 2 and 3) content increased during storage.
- Samples stored at 24°C had high concentrations of butyric acid. Butyric acid-forming bacteria, e.g. clostridia, use lactic acid as a substrate to produce butyric acid (Figure 4). It is crucial that the product maintains a good quality during storage. Concentration of lactic acid bacteria was highest in samples stored at 4 °C (Figure 5).
- Shelf life of fresh green protein concentrate is limited. Under anaerobic conditions, the product is stable at: 24°C for a maximum of 2 months, at 4°C for a maximum of 3 months.
- Temperature was the most significant determinant of shelf life adding lactic acid bacteria had minimal effect.



 Dried green protein has a dry matter content > 90-95%. The dry matter content of the green protein the day of harvest was 44%. To avoid microbial spoilage during anaerobic storage, reducing the water content during the bio-refining process would be desirable.



• Cooperation with a bio-refinery plant is recommended to produce the clover-grass protein concentrate, for either wet or dry storage.

Figure 1. Protein content in green protein concentrate from clover grass stored over 6 months. Samples has been taken at regular intervals. Samples are stored at 24°C: T24 Minus: without LAB (lactic acid bacteria), T24 Plus: with LAB or at 4°C: T4 Minus without LAB, T4 Plus: with LAB.



Figure 2. Methionine content in green protein concentrate from clover grass stored over 6 months. Samples has been taken at regular intervals. Samples are stored at 24°C: T24 Minus: without LAB (lactic acid bacteria), T24 Plus: with LAB or at 4°C: T4 Minus without LAB, T4 Plus: with LAB.

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Figure 3. Lysine content in green protein concentrate from clover grass stored over 6 months. Samples has been taken at regular intervals. Samples are stored at 24°C: T24 Minus: without LAB (lactic acid bacteria), T24 Plus: with LAB or at 4°C: T4 Minus without LAB, T4 Plus: with LAB.



Figure 4. Butyric acid content in green protein concentrate from clover grass stored over 6 months. Samples has been taken at regular intervals. Samples are stored at 24°C: T24 Minus: without LAB (lactic acid bacteria), T24 Plus: with LAB or at 4°C: T4 Minus without LAB, T4 Plus: with LAB.

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Figure 5. Lactic acid content in green protein concentrate from clover grass stored over 6 months. Samples has been taken at regular intervals. Samples are stored at 24°C: T24 Minus: without LAB (lactic acid bacteria), T24 Plus: with LAB or at 4°C: T4 Minus without LAB, T4 Plus: with LAB.

#### **Further information**

### Video

- <u>"Clover-grass protein by bio-refining Nutrient composition and shelf life"</u>
- "GRASS PROTEIN a golden chance to improve organic farming"
- <u>"Harvest of Green Biomass"</u>, a video about lucerne

# **Further reading**

- Report on "Green Biomass Protein Production Through Bio-refining"
- OrganoFinery <u>"Organic growth with biorefined organic protein feed, fertilizer and energy"</u>

#### Weblinks

Check the Organic Farm Knowledge platform for more practical recommendations.

#### About this practice abstract and OK-Net EcoFeed

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Project website: ok-net-ecofeed.eu

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