



DANISH
TECHNOLOGICAL
INSTITUTE

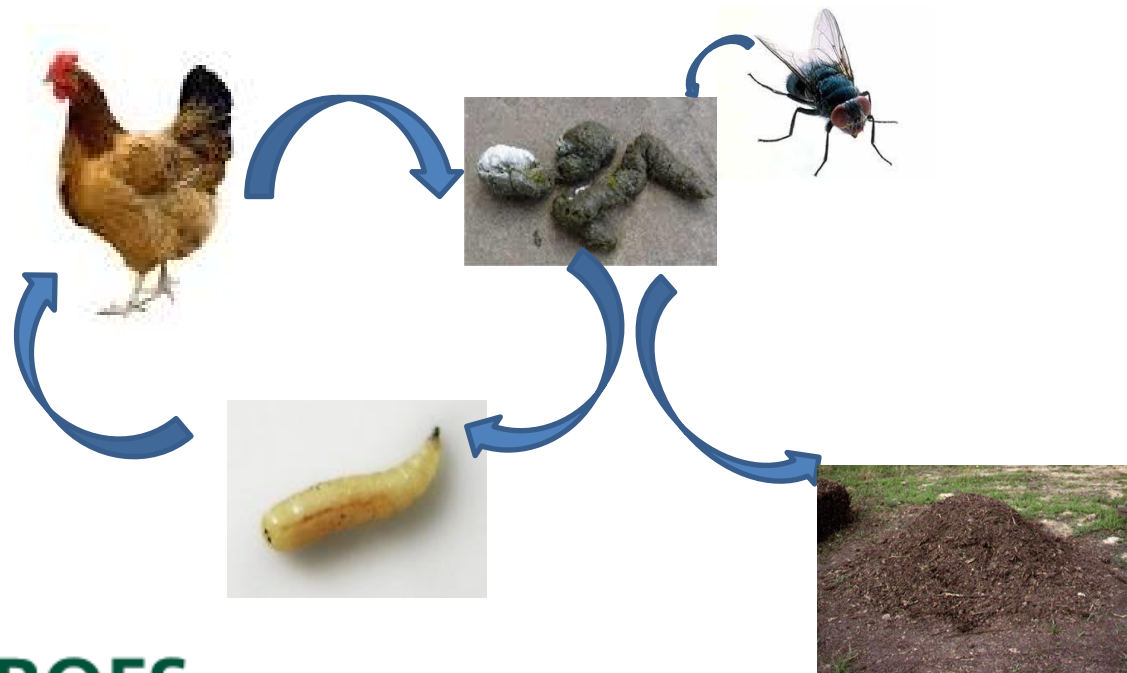
The BioConVal project: Conversion of chicken manure by fly larvae

Lotte Bjerrum, Lars-Henrik Lau Heckmann and Christian Holst Fischer
Danish Technological Institute, Life Science, Chemistry and Biotechnology

BioConVal (BioConversion to Value)

Project goals:

- Bioconversion of poultry manure by fly larvae
- Feed live larvae back to organic layer hens
- From lab scale larvae production to integrated system at the farm

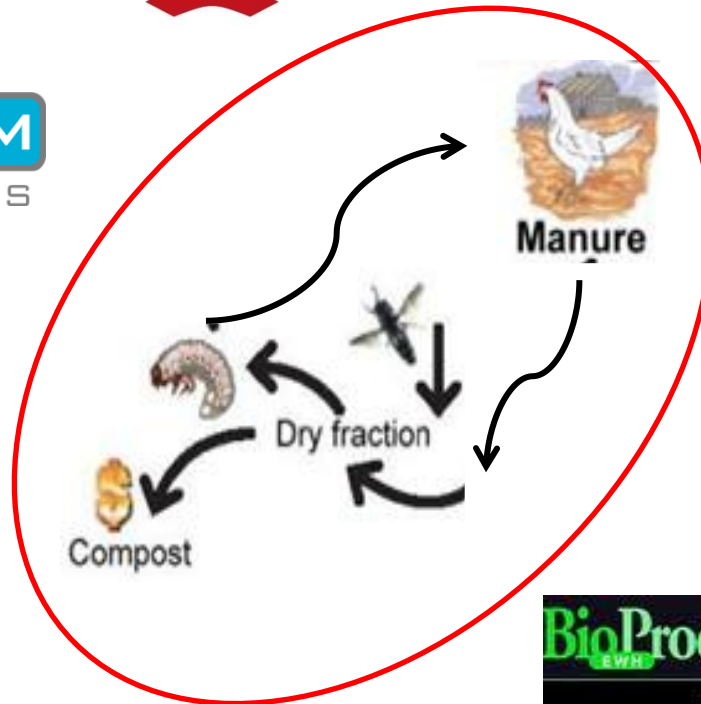


BioConVal (BioConversion to Value)

R&D project (2012-2014)



Egg producer



FARMERGØDNING I/S



Bioconval –focus topics

- Fly larvae production
- Compost product
- Feed safety (pathogens)
- Feed and infection trial (gut flora, welfare)
- Feed trial at farm level (production parameters, animal welfare)

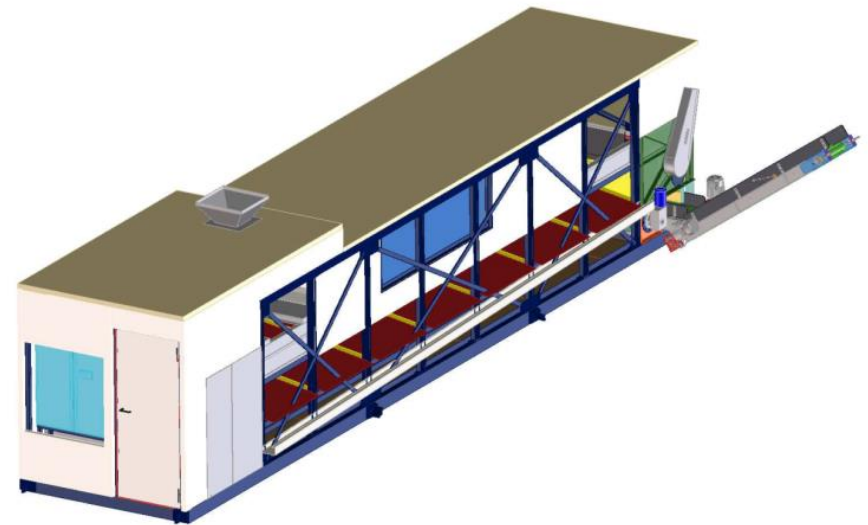


BioConVal – ‘practical ambition’

- Ambition: To develop a semi-automatic on-farm larvae production system for bioconversion of chicken manure



Lab scale



Full scale on farm

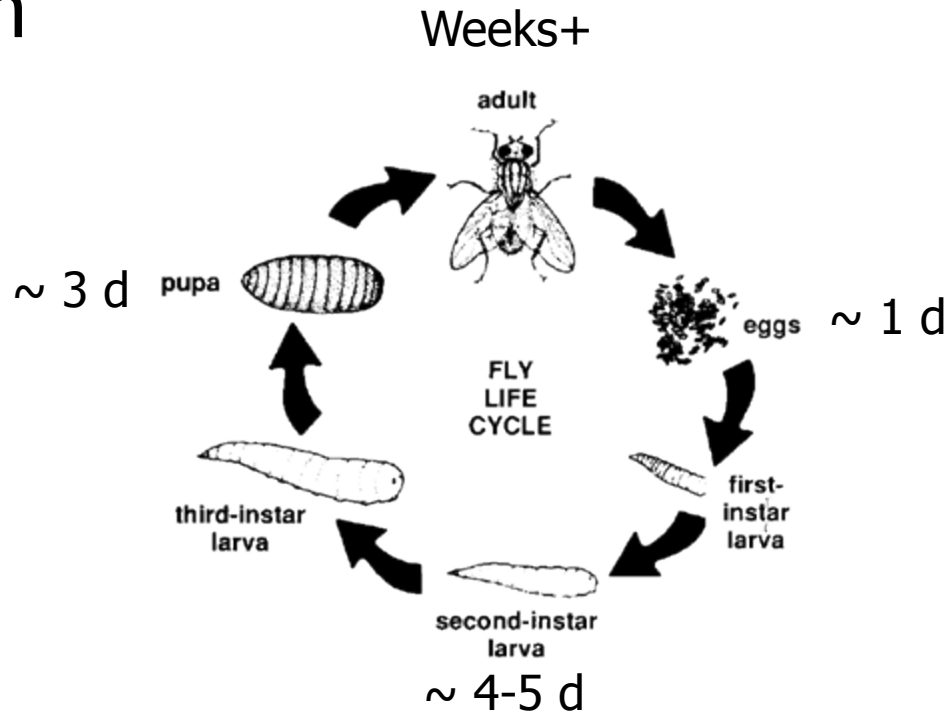


Practical factors of importance...

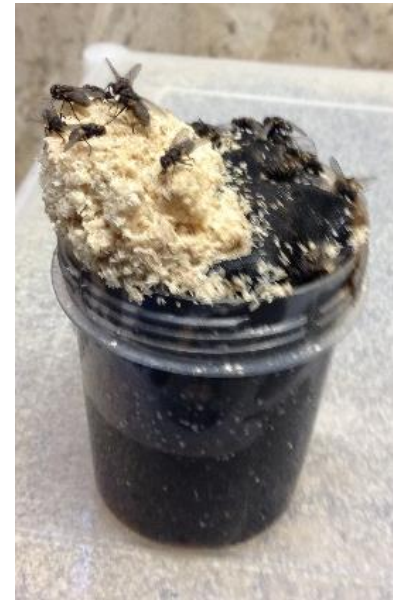
- Fly breeding
- Storage of fly eggs
- Larvae rearing
- Separation of larvae from manure
- Economic assessment



Musca fly breeding and egg production

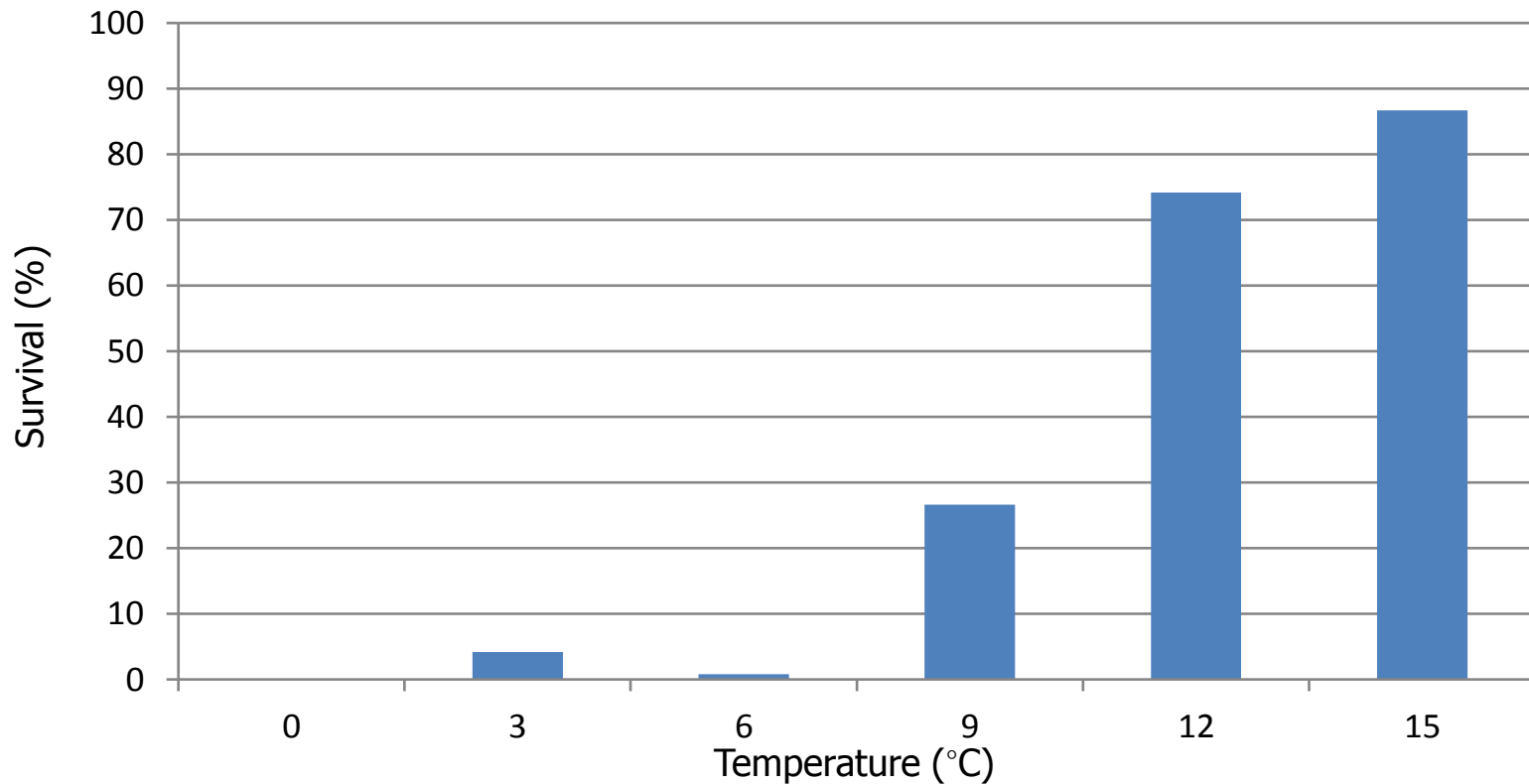


- Egg collection
- Development of 'manure-ball'
 - Different designs and types of textiles
 - Possibility to quantify eggs (reducing variability - improving yield)



Storage of *Musca* fly egg

Hatchability at 25°C following 72 hr storage at different temperatures

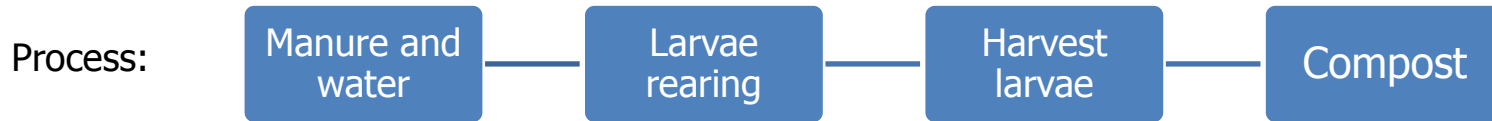


(H. Skovgaard, AU)



Musca larvae rearing in manure

- Factors influencing feed conversion rate



- Pre-treatment of manure (fresh manure favourable)
 - Homogenisation and addition of water (dry matter 25-30%)
- Application/dosage of fly egg
 - Egg density (~10,000 eggs/kg manure)
- 'Stirring' of manure
- Maintaining environmental conditions



Larvae production



+



+



Water: 20 L

Poultry manure: 80 kg

Fly eggs: 1 mio (100 mL)

3-4 days
@ 25-40 °C

Theoretic outcome:
10 gram larvae pr.
hen pr. day



+



Compost: 50 kg

Larvae: 8 kg





CAL

0 01:15:10

Separation of larvae from manure

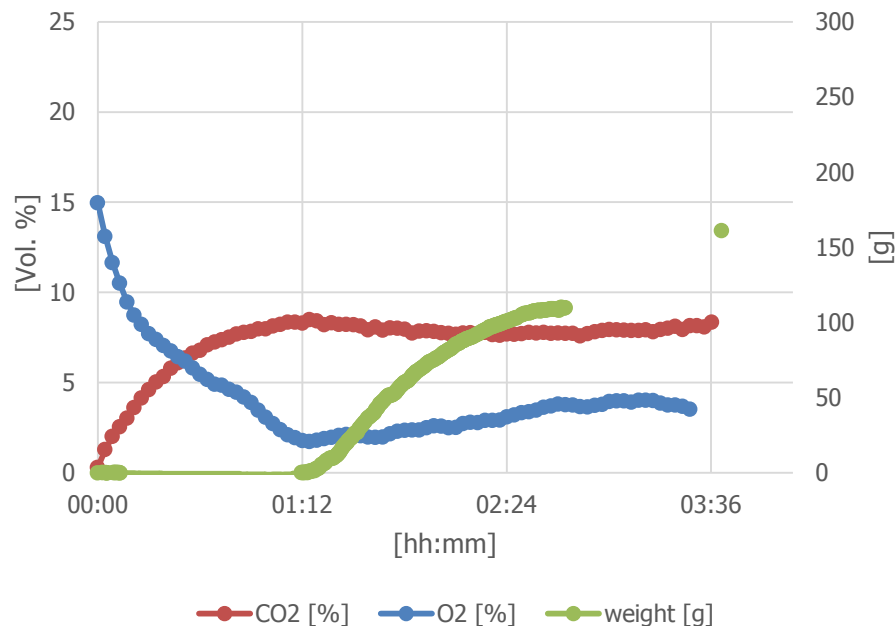
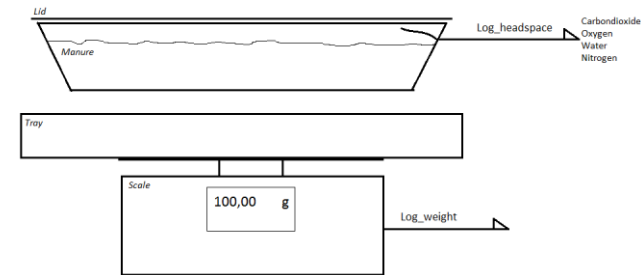
- Assessment of various methods

- **Flotation** (high water demand, wet compost product)
- **Sieving/screening** (not suitable for heterogeneous substrates)
- **Light** (only suitable for 'thin layered' substrates)
- **Electricity** (energy demanding and difficult to apply)
- **Hermetic enclosure** (low cost, may be difficult to apply)
- **Heat** (energy demanding, very efficient separation)



Separating larvae from manure (Hermetic enclosure)

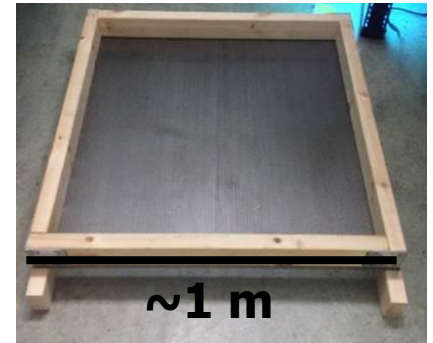
- Confined space: lid placed on box (day four)
 - Airflow controlled by elevating/lowering the lid
 - Oxygen ↓ and CO₂ ↑
- Low energy method!
- Recovery 70-95%
- Not suitable for the present container design + scalability ?



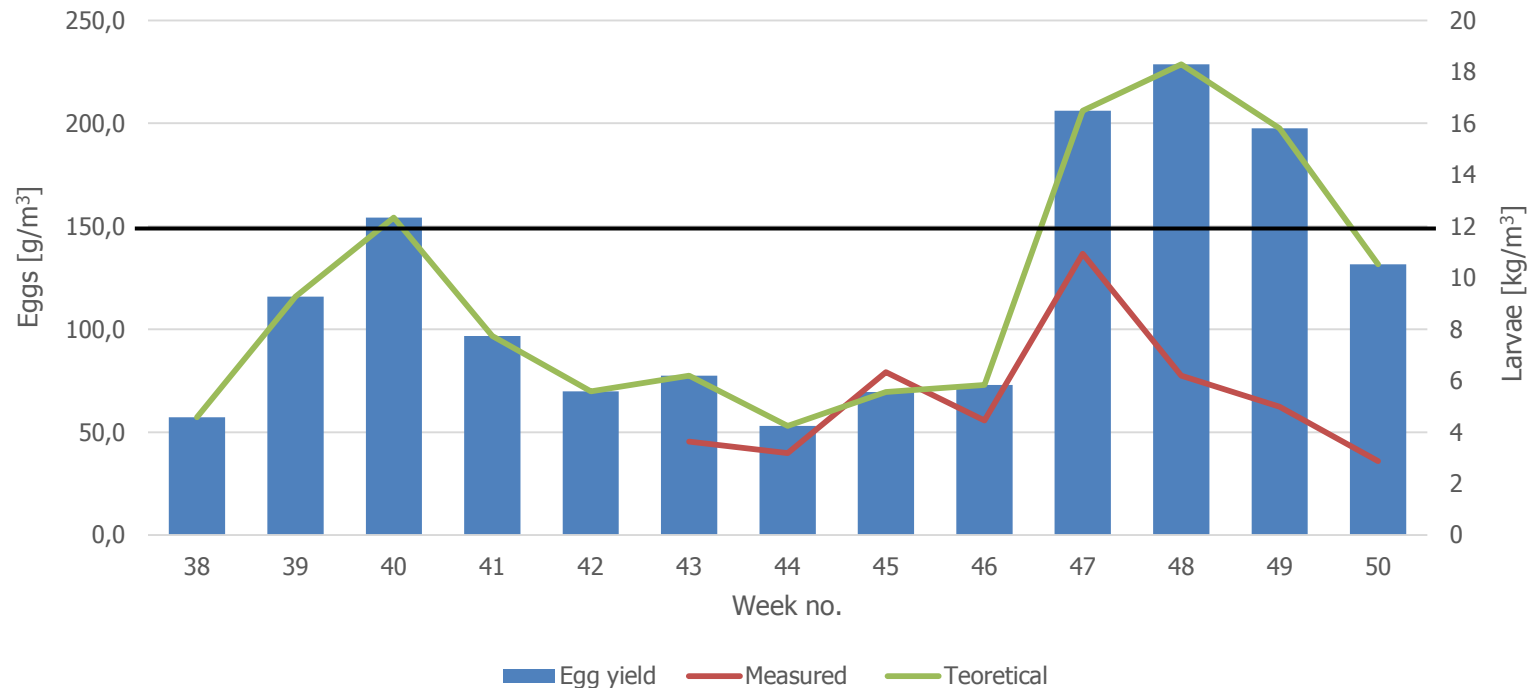
Separating manure and larvae

- Heat

- Direct heat used for separation (heated metal lid, PID controller)
- Initiation of separation @ 50°C
- Energy consuming (estimate of 2 kWh/kg larvae)
- Scalable (Recovery 90+%, ~100% @ small scale)
- This was chosen as the way to go at the farm trial!



Fly egg vs. Larvae production



Egg yield_{ave}: 150 g/m³ fly breeding area

-> produce 12 kg larvae/m³ fly breeding area

-> we need 12 m³ fly breeding area (~140 kg larvae) for sustaining the container system



Compost from larvae bioconversion

- Fertilizer value comparable to conventional compost
 - Suitable as a fertilizer product!

	Nitrogen (% DM)	Phosphate (% DM)	Potassium (% DM)
Conventional	2	1	2
Bio-converted	2,5	0,8	1,6



What does it take to make it fly?

- Increasing larvae meal prize
 - Ban of fish meal for organic egg layers?
- Improving the container system
 - Lower production price of container unit
 - Optimizing automation/processing
- Improving rearing and breeding of *Musca*
 - Improving egg survival (application of eggs)
 - Shipment conditions of fly eggs



Conclusions from Bioconval

- Bioconversion of manure using insects has great potential, particularly in organic farming where essential amino acids are difficult to obtain
- Project generated knowledge on the cultivation of fly larvae as a sustainable source for essential amino acids
- Fly larvae = protein source with ideal amino acid composition
 - Opens up for 100 % Organic feed in egg production
- Feeding live larvae had a positive effect on animal welfare
- Feed safety was addressed (you will hear more later today)
 - Necessary, for future legislative changes..





Thank you for your attention!

